

## Model 640 Series Indicators

**Model 640XL**



**Model 640**

**Model 640M**



*Model 640*

## User Instructions

ENGLISH



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**IMPORTANT**

When programming or configuring the equipment you must ensure that you comply with all relevant standards and legislation. The example settings given in this book may not be legal for trade with the public.

## **Declarations of compliance**

### **United States**

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

### **Canada**

This digital apparatus does not exceed the Class A limits for radio noise emissions from digital apparatus set out in the Radio Interference Regulations of the Canadian Department of Communications.

Le présent appareil numérique n'émet pas de bruits radioélectriques dépassant les limites applicables aux appareils numériques de la Classe A prescrites dans le Règlement sur le brouillage radioélectrique édicté par le ministère des Communications du Canada.

### **European Countries**

#### **WARNING**

This is a Class A product. In a domestic environment this product may cause radio interference in which the user may be required to take adequate measures.



**Caution**

**CAUTION:** DANGER OF EXPLOSION IF BATTERY IS INCORRECTLY REPLACED. REPLACE ONLY WITH THE SAME OR EQUIVALENT TYPE RECOMMENDED BY THE MANUFACTURER. DISPOSE OF USED BATTERIES ACCORDING TO THE MANUFACTURER'S INSTRUCTIONS.

**ATTENTION:** IL Y A DANGER D'EXPLOSION S'IL Y A REMPLACEMENT INCORRECT DE LA BATTERIE, REMPLACER UNIQUEMENT AVEC UNE BATTERIE DU MÊME TYPE OU D'UN TYPE ÉQUIVALENT RECOMMANDÉ PAR LE CONSTRUCTEUR. METTRE AU REBUT LES BATTERIES USAGÉES CONFORMÉMENT AUX INSTRUCTIONS DU FABRICANT.

**CAUTION:** THE POWER SUPPLY CORD IS USED AS THE MAIN DISCONNECT DEVICE, ENSURE THAT THE SOCKET-OUTLET IS LOCATED/INSTALLED NEAR THE EQUIPMENT AND IS EASILY ACCESSIBLE

**ATTENTION:** LE CORDON D'ALIMENTATION EST UTILISÉ COMME INTERRUPTEUR GÉNÉRAL. LA PRISE DE COURANT DOIT ÊTRE SITUÉE OU INSTALLÉE À PROXIMITÉ DE L'ÉQUIPEMENT ET ÊTRE FACILE D'ACCÈS".

# Contents

	<i>page</i>
<b>Chapter 1: Introduction</b> .....	7
Front Panel .....	7
Key Descriptions .....	7
Annunciators .....	8
Display Messages .....	9
Numeric Entry Procedure .....	9
Getting Started .....	10
Mounting the Model 640 .....	10
Cable Connections .....	11
Model 640 and 640XL Bottom Panels .....	11
Model 640M Lower Connector Options .....	12
Connector Pin Descriptions .....	13
<b>Chapter 2: User Menu</b> .....	14
Editing The A-LIST .....	15
Accessing the Accumulator Statistics .....	16
Clearing Accumulators .....	17
Viewing or Changing the Time .....	17
Viewing or Changing the Date .....	18
Entering / Viewing the Audible Keypad Setting .....	18
Entering / Viewing the Sleep Parameter .....	19
Setting the Backlight Operation .....	19
Entering / Viewing the Language Selection (Not currently functioning) .....	20
Printing a Configuration Report .....	20
<b>Chapter 3: Weighing Procedures</b> .....	22
Simple Weighing .....	22
Gross/Tare/Net (GTN) Weighing (single tare example) .....	22
Loading or Unloading Consecutive Net Amounts .....	23
Loading/Unloading Net Amounts (XM64 Transmitter) .....	23
Using Memory Channels to Accumulate .....	24
Editing Memory Channel List .....	24
Accessing Memory Channels .....	24
Using Memory Channels to Accumulate .....	24
Clearing the Accumulators .....	25
To Clear a Specific Memory Channel .....	25
To Print an Individual Memory Channel .....	25
To Print All Memory Channels .....	26
Manual Hold for Mobile Systems .....	27
Using Hold Mode for Maintaining Weight Overnight .....	27
Animal Weighing Using AUTO-LOC Feature .....	27
How to Set Up AUTO-LOC .....	28

Weighing Individual Animals with Standard Mode AUTO-LOC.....	29
Weighing Individual Animals with Advanced Mode AUTO-LOC .....	30
Printing .....	31
<b>Chapter 4: Test Menu.....</b>	<b>33</b>
Test Menu Summary .....	33
Access the Test Menu.....	34
Test Menu Items .....	34
VOLTS (Input voltage) .....	34
LCD (LCD Display test).....	34
KEYPAD (Keypad test) .....	35
A/D (View A to D counts) .....	35
SERIAL (Testing Serial Ports).....	36
INPUT (Testing the Input) .....	36
SOFT (Software PN, version and revision).....	36
<b>Chapter 5: Remote Displays and XM64 Remote Transmitter .....</b>	<b>38</b>
Remote Displays .....	38
XM64 Wireless Remote Transmitter .....	39
<b>Chapter 6: Specifications .....</b>	<b>40</b>
<b>Chapter 7: Appendix: Quick Programming Guide .....</b>	<b>42</b>
How to Verify the Scale is Weighing Properly .....	42
To Access the Setup Menu (640).....	42
(CONFIG) Finding and Entering a Configuration Code Number.....	43
Configuration Code Numbers for Common applications:.....	45
Configuring the Model 640 for Other Brand Weigh Bars and Loadcells .....	45
Viewing/Entering a Custom Calibration Number.....	46
How to Configure Filtering.....	47
<b>Chapter 8: Appendix: Troubleshooting.....</b>	<b>48</b>
Power ON Problems .....	48
Indicator +/- RANGE Problem .....	49
Indicator Over or Under Capacity Problem .....	49
Inaccurate Weight Readings .....	50
Drifting Weight Readings .....	50
Loss of Data: Time & Date or Memory channels .....	50
How to Get Service Repairs .....	51

# Introduction

# 1

Included in this manual are the Model 640, 640XL, 640M indicators and the RD40XL, RD40, and RD40RF remote displays.

This manual covers the information you need to operate your Avery Weigh-Tronix Model 640 indicator and remote display products.

Major sections of this manual are numbered and headed by a black bar like *Introduction* above. Subheadings appear in the left column. Instructions and text appear on the right side of the page. Occasionally notes, tips, and special instructions appear in the left column.

## 1.1 Front Panel

The Model 640 indicator face is shown in Figure 1.1.



Figure 1.1 Front panel

### Key Descriptions

Key names will appear as **bold, upper case words in this manual**. Examples: **TARE, G/N, etc.**

Annunciators will appear as *italic words*. Examples: *G/N, Lb, etc.*

Displayed messages will appear as **bold, italic words**. Examples: ***HELLO, LO-BAT, etc.***

There are a total of 8 keys. All keys except the **ON/OFF** will have audible feedback with low, medium, or high volume settings.

- |                   |   |
|-------------------|---|
| <b>ON/OFF</b>     | Press to turn the unit On/Off                                       |
| <b>TARE</b>       | Press to tare the weight on the scale                               |
| <b>ZERO/CLEAR</b> | Press to zero G/N weight. It also is used to clear memory channels. |
| <b>G/N</b>        | Press to toggle between gross and net weight                        |

- HOLD/MENU** Press this key to hold a displayed weight. Press again to release the hold mode. The weight is retained in memory in case the unit is turned off. When powered up again the weight reading will still be displayed. This key is also used to move to the right in the menu structure. Use this key to also move the numeric entry cursor one space to the right. This will be explained in the [User Menu on page 14](#) of this manual.
- PRINT/SELECT** Press this key to send data to an attached data collection device, printer, TDM or computer. This key is also used to move down in the menu structure.
- RM** Press this key to access a memory channel, so the indicator is ready for accumulations into that channel. Also, use this key to increment numbers during the numeric entry procedure.
- M+** Press this key to accumulate weights. Also, use this key to decrement numbers during the numeric entry procedure.

## Annunciators

The Model 640 uses six triangle annunciators for Lb, kg, G/N, Net, Auto and Motion.

- G/N** Indicates the unit is in the gross/net weighing mode.
- NET** Indicates the unit is in the net weighing mode.
- MOTION** Displayed when there is scale motion. This is based off the stability window parameters. See the *Service Manual*.
- Lb** Indicates the unit is weighing in pounds.
- AUTO** Displayed if the unit is programmed for AUTO-LOC. AUTO-LOC is used in animal weighing applications. Reference [Animal Weighing Using AUTO-LOC Feature on page 27](#).
- Kg** Indicates the unit is weighing in kilograms.

## 1.2 Display Messages

Following are the messages that may appear on the display and what they mean:

Message	Meaning
<b>HELLO</b>	Message displayed on power-up sequence for 3 seconds
-----	UPPER DASHES, Indicator is in a state of overcapacity, or analog input is too high.
-----	LOWER DASHES, Indicator is in a state of undercapacity, or analog input is too low.
<b>NO TARE</b>	Displayed when you press the G/N key and there is no tare weight established.
<b>PRINT</b>	Indicator is transmitting data. Appears after pressing the print key for a second.
<b>LO-BAT</b>	Alternates on the display between current mode and LO-BAT when input voltage is between 9-10 volts.
<b>HOLD</b>	Used when moving a portable system.
<b>L XXXX</b>	<b>XXXX = weigh value</b> Displayed when the indicator is in AUTO-LOC mode and has locked on a weight.
<b>+RANGE</b>	Displayed when weight input exceeds 8 mV/V.
<b>-RANGE</b>	Displayed when weight input exceeds -8 mV/V.
<b>SHTDWN</b>	Is shown on the display prior to shutting the indicator off after the sleep timer has expired, or when you press the <b>ON/OFF</b> key. (10 seconds before sleep timer shutdown the alarm beeps several times).
<b>CAN'T</b>	Displayed when attempting to access too large of a numeric entry OR memory channel number greater than 100.

## 1.3 Numeric Entry Procedure

Anytime you need to enter numeric values, use the keys as described below. The note at left will appear throughout areas of the manual to remind you of the key presses needed to enter numbers.

### Numeric Entry Procedure



Press this key to enter a value on the screen and increment the value being entered.



Press this key to decrement the numeric value being entered.



Press this key to move the numeric entry cursor one position to the right.

**EXAMPLE:** To enter a number of 5230:

1. At the data entry screen, press the **RM** key several times until...  
**5** is displayed
2. Press the **HOLD/MENU** key and...  
**5\_** is displayed
3. Press the **RM** key several times until...  
**52** is displayed.
4. Repeat process until...  
**5230** is shown.

## 1.4 Getting Started

Before using your new Model 640 indicator:

- please verify that everything has been properly connected. Reference [Cable Connections on page 11](#)
  - If you are mounting the indicator, see the next section: *Mounting the Model 640*.
  - check the scale system to ensure proper units are set (lb, kg)
  - verify the system is weighing properly. Do this by following these steps:
1. In the gross weighing mode, zero the indicator by pressing the **ZERO/CLEAR** key
  2. Stand on the scale and note the scale reading.

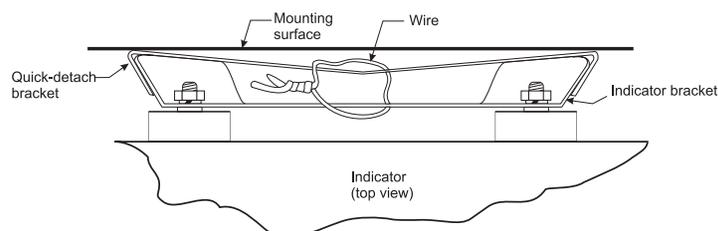
**If the weight reading is correct**, your system is working properly and you can continue with operation of the system.

**If the weight reading is not correct**, read through [Appendix: Quick Programming Guide on page 42](#). This will tell you how to access the SETUP menu to change the Configuration Code Number (CCN). This should get your system up and running properly. If you have further problems, call your local dealer or Avery Weigh-Tronix.

## 1.5 Mounting the Model 640

The Model 640 mounts on a quick-detach bracket. Weld or bolt the quick-detach bracket into place, as follows:

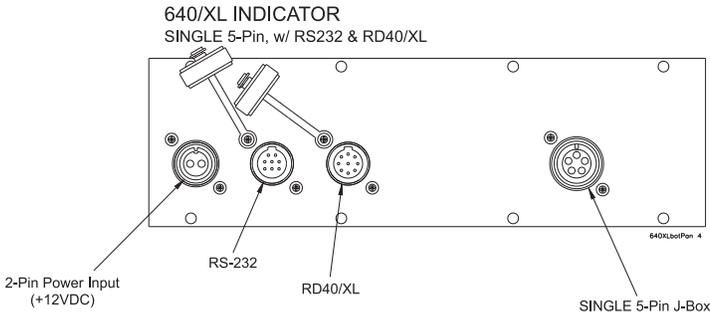
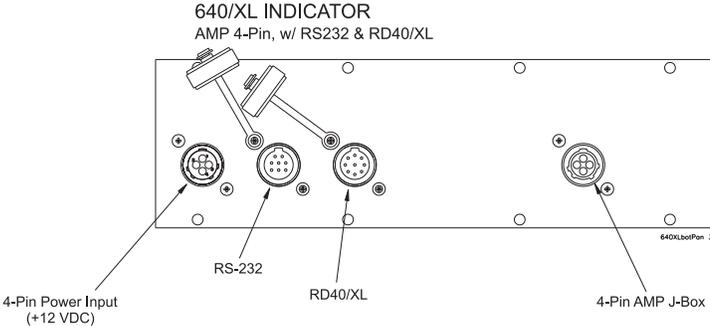
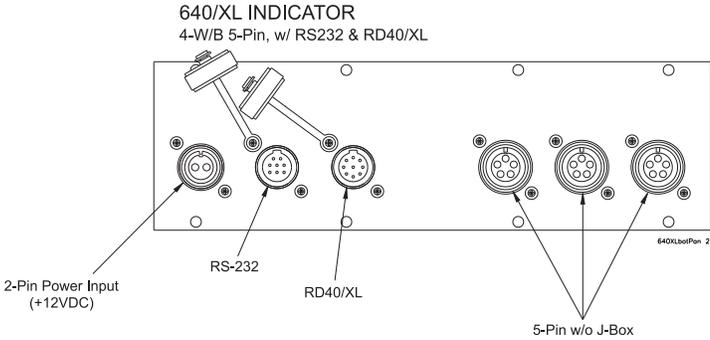
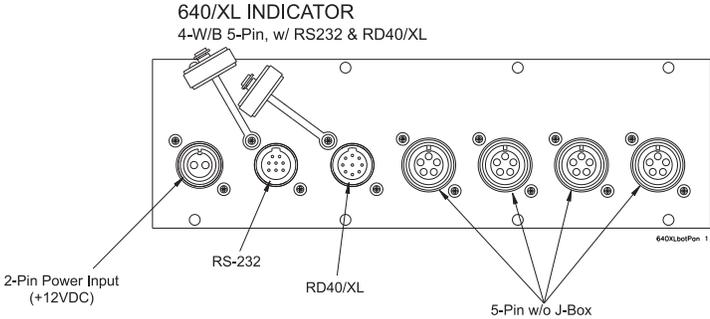
1. Choose a mounting location that is
  - convenient for operation of the indicator, and
  - protected from moving parts or from other moving machinery.
2. Hold the indicator at the proposed mounting location, and verify that the display is legible and the controls accessible.
3. Positioning the quick-detach bracket with the wider end at the top, mark the desired mounting location. If bolting, use the quick-detach bracket as a template and mark and drill holes.
4. Weld or bolt the quick-detach bracket at the appropriate location. If bolting, use double nuts or self-locking nuts to protect both indicator and machinery.
5. Insert the indicator bracket into the quick-detach bracket and push it down into place.
6. For mobile applications, wrap and twist a strong wire around the indicator bracket and the quick-detach bracket, through the slotted hole provided, to stabilize the mounting. See the illustration below.



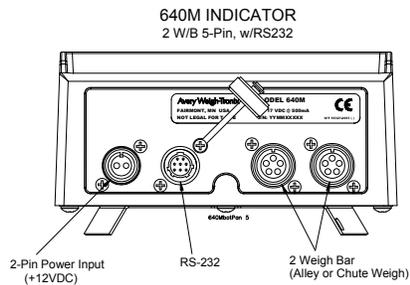
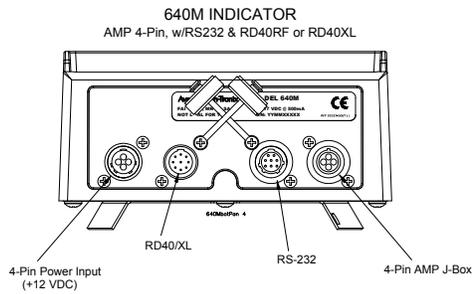
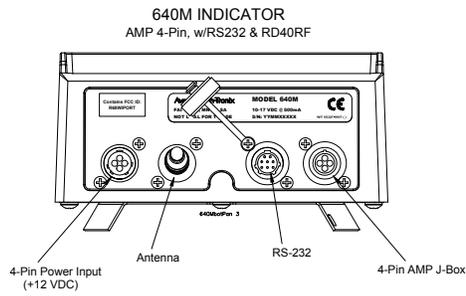
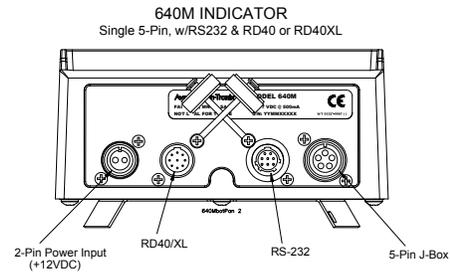
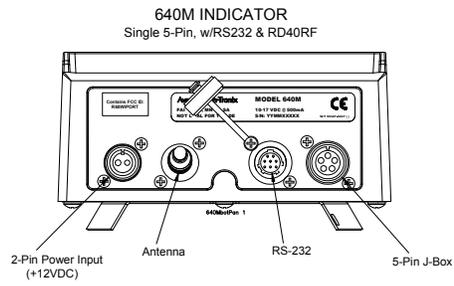
# 1.6 Cable Connections

Below are illustrations to help you make the proper connections to the different versions of the Model 640.

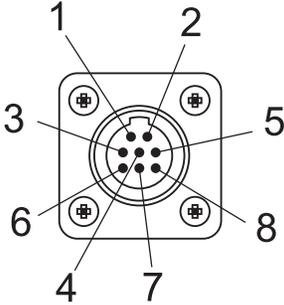
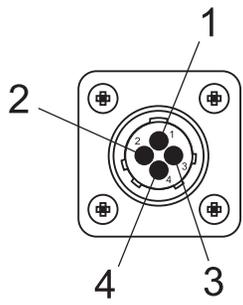
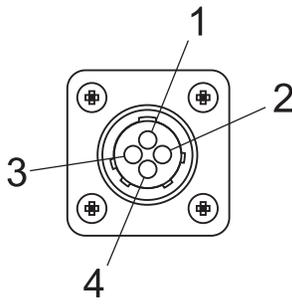
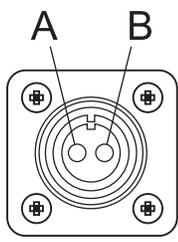
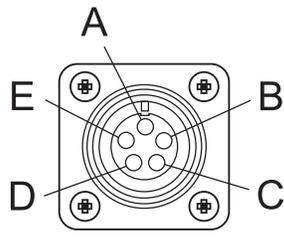
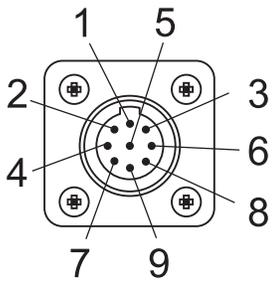
## Model 640 and 640XL Bottom Panels



# Model 640M Lower Connector Options



### Connector Pin Descriptions

<p><b>RS-232 Port</b></p>  <p>Outside view (Male)</p> <table border="1"> <thead> <tr> <th>Pin</th> <th>Description</th> </tr> </thead> <tbody> <tr><td>1</td><td>N/C</td></tr> <tr><td>2</td><td><b>XMT</b></td></tr> <tr><td>3</td><td>N/C</td></tr> <tr><td>4</td><td><b>RXD</b></td></tr> <tr><td>5</td><td>GND</td></tr> <tr><td>6</td><td>GND</td></tr> <tr><td>7</td><td>+5V</td></tr> <tr><td>8</td><td>+12V</td></tr> </tbody> </table>	Pin	Description	1	N/C	2	<b>XMT</b>	3	N/C	4	<b>RXD</b>	5	GND	6	GND	7	+5V	8	+12V	<p><b>4-Pin power input</b></p>  <p>Outside view (Male)</p> <table border="1"> <thead> <tr> <th>Pin</th> <th>Description</th> </tr> </thead> <tbody> <tr><td>1</td><td>+12V Input</td></tr> <tr><td>2</td><td>GND</td></tr> <tr><td>3</td><td>N/C</td></tr> <tr><td>4</td><td>N/C</td></tr> </tbody> </table>	Pin	Description	1	+12V Input	2	GND	3	N/C	4	N/C				
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<p><b>4-Pin Amp J-Box Interface</b></p>  <p>Outside view (Female)</p> <table border="1"> <thead> <tr> <th>Pin</th> <th>Description</th> </tr> </thead> <tbody> <tr><td>1</td><td>+ Excitation</td></tr> <tr><td>2</td><td>- Bridge</td></tr> <tr><td>3</td><td>+ Bridge</td></tr> <tr><td>4</td><td>- Excitation</td></tr> </tbody> </table>	Pin	Description	1	+ Excitation	2	- Bridge	3	+ Bridge	4	- Excitation	<p><b>2-Pin power input</b></p>  <p>Outside view (Female)</p> <table border="1"> <thead> <tr> <th>Pin</th> <th>Description</th> </tr> </thead> <tbody> <tr><td>A</td><td>+12V</td></tr> <tr><td>B</td><td>GND</td></tr> </tbody> </table>	Pin	Description	A	+12V	B	GND																
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7	Clock																																
8	N/C																																
9	Remote-1																																

# User Menu

# 2

This section takes you through the User menu. You will use this menu for many scale functions.

Access this menu from the G/N mode by pressing the **HOLD/MENU** key for two beeps. See Figure 2.1.

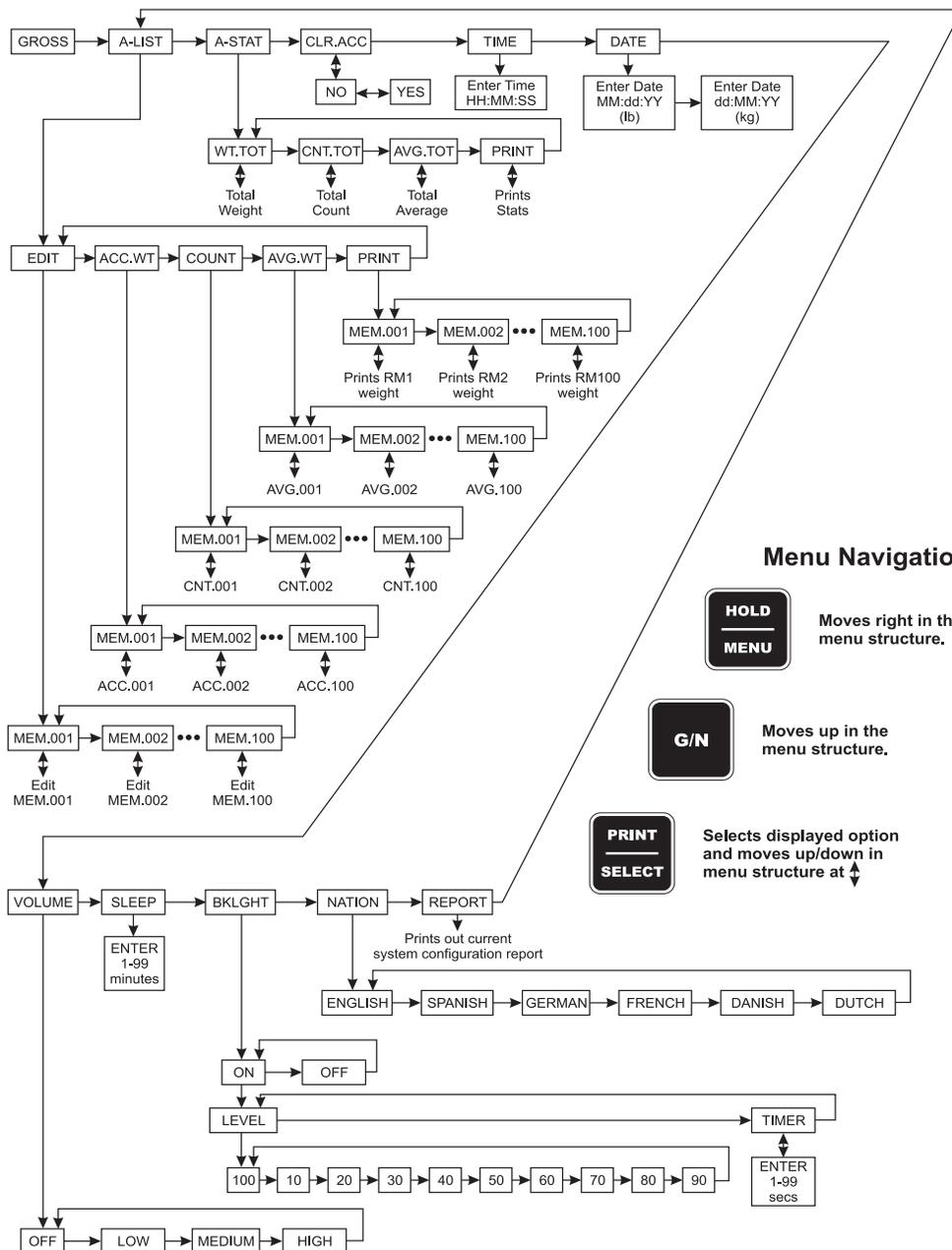


Figure 2.1 User Menu

Below is a summary of the items in this menu, followed by a comprehensive explanation of each item:

- **A-LIST** Used to edit the memory accumulator descriptions
- **A-STAT** Used to access statistics of the memory accumulator channels
- **CLR.ACC** Use this to clear accumulator channels
- **TIME** Use to set the time
- **DATE** Use to set the date
- **VOLUME** Use to set the volume of the audible key buzzer.
- **SLEEP** Use to set the amount of inactive time before the indicator turns itself off.
- **BKLGHT** Use to set the backlight brightness.
- **NATION** Use to set the spelling of messages in the following: English, Spanish, French, German, Dutch and Danish
- **REPORT** Use to print out indicator 'system configuration settings'.

## 2.1 Editing The A-LIST

---

### Menu Navigation



Moves right in the menu structure.



Moves up in the menu structure.



Selects displayed option and moves up/down in menu structure at 

If the application requires alphanumeric channel names, go through the memory channel list, and edit their descriptions accordingly. Example, if you want to record grain cart loads from five different fields, then create a list of FIELD1, FIELD2, ...FIELD3. Now the custom names of the memory channels can be used, otherwise all memory channels will be the default descriptions of MEM.001, MEM.002, etc.

1. From the G/N mode, press **HOLD/MENU** for 2 beeps...

**A-LIST** is shown on the display.

2. Press the **PRINT/SELECT** key...

**EdiT** is displayed

3. Press **PRINT/SELECT** again and ...

**MEM.001** is displayed, or the last memory channel accessed.

If reviewing the memory channel list, to edit, get to displayed channel by pressing and holding on the **HOLD/MENU** key, or use the **RM^** key in conjunction with the **HOLD/MENU** key to go directly to a memory channel to edit its name. Example: Press **RM^** three times to reach 2, and then press **PRINT/SELECT** and **MEM.002** will be displayed on the screen.

4. Press **G/N** three times to return to G/N weighing mode.

## 2.2 Accessing the Accumulator Statistics

---

This section allows you to access the accumulator statistics.

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...  
**A-LIST** is displayed.
2. Press the **HOLD/MENU** key once...  
**A-STAT** is displayed. This stands for accumulator statistics.
3. Press the **PRINT/SELECT** key...  
**WT.TOT** is displayed.
4. Press the **PRINT/SELECT** key...  
Total weight accumulated in all the accumulators is displayed.
5. Press the **PRINT/SELECT** key...  
**WT.TOT** is displayed.
6. Press the **HOLD/MENU** key once...  
**CNT.TOT** is displayed.
7. Press the **PRINT/SELECT** key...  
The total number or count of accumulations performed is shown.
8. Press the **PRINT/SELECT** key...  
**CNT.TOT** is displayed.
9. Press the **HOLD/MENU** key ...  
**AVG.TOT** is displayed.
10. Press the **PRINT/SELECT** key...  
The average weight of all accumulations is displayed.
11. Press the **PRINT/SELECT** key...  
**AVG.TOT** is displayed.
12. Press the **HOLD/MENU** key ...  
**PRINT** is displayed.
13. Press the **PRINT/SELECT** key ...  
The statistics printout is transferred to the TDM or printer device. A sample is shown below:  
  

```

04-25-2006
14:20:26
TOTAL WEIGHT: 1938370 lb
AVG. WEIGHT: 44050 lb
TOTAL COUNT: 44

```
14. Press the **G/N** key to return to **A-STAT**. Press **G/N** key again to return to G/N weighing mode.

## 2.3 Clearing Accumulators

### Menu Navigation



Moves right in the menu structure.



Moves up in the menu structure.



Selects displayed option and moves up/down in menu structure at

This section allows you to clear the accumulators.

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...  
**A-LIST** is displayed.
2. Press the **HOLD/MENU** key repeatedly until...  
**CLR.ACC** is displayed.
3. Press the **PRINT/SELECT** key...  
**NO** is displayed.
4. Press the **HOLD/MENU** key...  
**YES** is displayed.
5. Press the **PRINT/SELECT** key...  
**WAIT** is displayed while clearing, then **MEM.CLR** is briefly displayed, then unit returns to the G/N weighing mode.

## 2.4 Viewing or Changing the Time

The Model 640 has standard battery backed time and date features. The time can be configured for 24 hour or 12 hour clock for printouts in the 640 menu, but must always be entered first as 24 hr entry:

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...  
**A-LIST** is displayed.
2. Press the **HOLD/MENU** key repeatedly until...  
**TIME** is displayed.
3. Press **PRINT/SELECT** and ...  
Current time is shown ticking.
4. Press **PRINT/SELECT** to accept displayed time...  
**TIME** is displayed.

OR

To change time, use the numeric entry procedure to enter HHMMSS and press **PRINT/SELECT** to accept...

**TIME** is displayed.

5. Press the **G/N** key...  
Returns to the G/N mode.

### Numeric Entry Procedure



Press this key to enter a value on the screen and increment the value being entered.



Press this key to decrement the numeric value being entered.



Press this key to move the numeric entry cursor one position to the right.

## 2.5 Viewing or Changing the Date

---

The indicator has battery backed time and date standard. The date can be entered as follows:

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...

**A-LIST** is displayed.

2. Press the **HOLD/MENU** key repeatedly until...

**dATE** is shown.

3. Press the **PRINT/SELECT** key

**MMddYY** (lb)

or

**ddMMYY**(kg) is displayed momentarily, then current date setting is shown.

4. Use the numeric entry procedure to enter the date. See note at left.

(lb) enter MMddYY

(kg) enter ddMMYY

5. Press the **PRINT/SELECT** key to accept the displayed date...

**dATE** is shown.

6. Press the **G/N** key...

Indicator returns to the G/N mode.

### Numeric Entry Procedure



Press this key to enter a value on the screen and increment the value being entered.



Press this key to decrement the numeric value being entered.



Press this key to move the numeric entry cursor one position to the right.

## 2.6 Entering / Viewing the Audible Keypad Setting

---

The Model 640 keys have audible feedback that can be configured for off, low, medium, or high. (Default is high)

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...

**A-LIST** is displayed.

2. Press the **HOLD/MENU** key repeatedly until...

**VOLUME** is displayed

3. Press the **PRINT/SELECT** key...

Current setting is shown.

4. Press **HOLD/MENU** repeatedly until appropriate setting is shown, then press **PRINT/SELECT**...

**VOLUME** is displayed.

5. Press the G/N key...

Returns to the G/N weighing mode.

## 2.7 Entering / Viewing the Sleep Parameter

### Numeric Entry Procedure



Press this key to enter a value on the screen and increment the value being entered.



Press this key to decrement the numeric value being entered.



Press this key to move the numeric entry cursor one position to the right.

*When the unit goes to sleep, the unit will first activate the audible alarm, and user has 10 seconds to press a key to reset the SLEEP timer. If a key hasn't been pressed within these 10 seconds the display shows SHTDWN, and the unit shuts off.*

The Model 640 has a sleep mode that can shut the unit off if the following conditions occur:

- The indicator doesn't see any keys being pressed, or
- The weight hasn't changed by more than 1% over the number of minutes that was entered for the sleep setting.

Setting the Sleep setting (DEFAULT = 0, for off)

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...  
**A-LIST** is displayed.
2. Press the **HOLD/MENU** repeatedly until...  
**SLEEP** is displayed.
3. Press the **PRINT/SELECT** key...  
Current setting is displayed.
4. Use the numeric entry procedure and enter in the sleep shutoff setting from 0-99 minutes...  
Entered value is displayed.
5. Press the **PRINT/SELECT** key...  
**SLEEP** is displayed.
6. Press the **G/N** key...  
Returns to the G/N mode.

## 2.8 Setting the Backlight Operation

### Menu Navigation



Moves right in the menu structure.



Moves up in the menu structure.



Selects displayed option and moves up/down in menu structure at 

The Model 640 has a backlight you can configure. Follow these steps to configure backlight operation.

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...  
**A-LIST** is displayed.
2. Press the **HOLD/MENU** key repeatedly until....  
**BKLGHT** is displayed.
3. Press the **PRINT/SELECT** key...  
Current setting is displayed. (**ON** or **OFF**)
4. Press the **HOLD/MENU** key to toggle between the two settings. Press **PRINT/SELECT** when your choice is displayed. If you choose **ON**...  
**LEVEL** is displayed. Use this to set the illumination level of the backlight (10% to 100%).
5. Press the **PRINT/SELECT** key to access the level...  
Current setting is displayed. (100% is default value)
6. Scroll through the choices by repeatedly pressing the **HOLD/MENU** key. Press **PRINT/SELECT** when your choice is displayed.  
**LEVEL** is displayed.

7. Press the **HOLD/MENU...**  
*TIMER* is displayed. Use this to set the amount of time which must pass with no scale or indicator activity before the unit shuts down the backlight for power saving.
8. Press the **PRINT/SELECT** key to access the timer function...  
 Current setting is displayed.
9. Use the numeric entry procedure to enter a choice in seconds (0-99). Press **PRINT/SELECT** to accept your choice.  
*TIMER* is displayed.
10. Press **G/N** key twice...  
*BKLGHT* is displayed.
11. Press the **G/N** key...  
 Indicator returns to the G/N mode.

## 2.9 Entering / Viewing the Language Selection (Not currently functioning)

---

The Model 640 has a selectable language for the displayed messages and reports.

### Menu Navigation



Moves right in the menu structure.



Moves up in the menu structure.



Selects displayed option and moves up/down in menu structure at 

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...  
*A-LIST* is displayed.
2. Press the **HOLD/MENU** key repeatedly until....  
*NATION* is displayed.
3. Press the **PRINT/SELECT** key...  
 Current setting is displayed.
4. Use the **HOLD/MENU** keys and scroll to the proper language selection...  
 Proper selection is shown.
5. Press the **PRINT/SELECT** key to accept displayed choice...  
*NATION* is displayed.
6. Press the **G/N** key...  
 Returns to the G/N mode.

## 2.10 Printing a Configuration Report

---

1. From the G/N mode, press and hold the **HOLD/MENU** key for two beeps (2 sec), then release...  
*A-LIST* is displayed.
2. Press the **HOLD/MENU** key repeatedly until....  
*REPORT* is displayed.
3. Press the **PRINT/SELECT** key...  
 A configuration report on the current status of your indicator is output through the RS-232 port to your connected device.

**4. Press the G/N key...**

Returns to the G/N mode.

A sample report is shown below:

```
-----
System Configuration Settings
04-25-2006    11:29:00
-----
```

```
PART   :          60259-0026
REV    :          X35
```

## User's Menu

```
-----
VOLUME:          HIGH
SLEEP TIMER :    OFF
BKLIGHT:         ON
  LEVEL  :        100%
NATION:          ENGLISH
```

## 640 Setup Menu

```
-----
MODE   :          640
CONFIG:          14330
1.0 mV/V:        40000 lb
O-CAP  :          200000 lb
DIV    :              10 lb
PRINT FORMAT:    G-T-N w/ Date-Time
CLOCK  :          24 HR
DATE   :          MM-DD-YY
AUT.LOC:          OFF
```

```
AUT.ACC:          OFF
```

```
INPUT1:          STD
INPUT2:          STD
UPDATE:          5 Hz
AVERAGE:         30
FILTER:          ON
  CONST  :         2
  WINDOW:         0 lb
AZT    :          OFF
STABLE:          1 DIV
RS232  :
  BAUD   :          9600
  DATA  :           8
  PARITY:          NONE
  HAND   :          NONE
  LAYOUT:          STD
  ENQR   :           5
  AUTO   :          OFF
```

## Factory Menu

```
-----
FAC.SPN:          99779
```

# Weighing Procedures

# 3

This section covers the procedures for different weighing processes.

## 3.1 Simple Weighing

*Establishing zero here is the same as doing the calibration zero.*

*If unit is in AUTO-LOC mode and L is displayed, to zero the scale, press and hold the ZERO/CLEAR key for two seconds.*

1. Press **ON**...  
Display shows **HELLO** then the current weight value is displayed.
2. Press **G/N** and access gross mode...  
Live scale weight is displayed in the G/N weighing mode.
3. Remove all material from the scale and press **ZERO/CLEAR**  
**0** is displayed, and the system is zeroed.

## 3.2 Gross/Tare/Net (GTN) Weighing (single tare example)

*The same zero point established at this point is the same calibration zero. If a system is set at 20000 lb, and a user tares at 18000, then the system can only allow another 2000 lb before displaying (- - - - -) upper dash lines for overcapacity.*

*If no TARE weight has been established, pushing G/N key shows **NO TARE**.*

For GTN weighing (weighing net amounts), follow these steps:

1. Press **ON**...  
Display shows **HELLO** then the current weight value is displayed.
2. Press **G/N** to access the gross mode...  
Live scale weight is displayed in the G/N weighing mode.
3. Remove all material from the scale and press **ZERO/CLEAR**  
**0** is displayed, and the system is zeroed.
4. Place material to be tared on the scale...  
Weight of material is displayed.
5. Press the **TARE** key to tare the weight from the display...  
**0** weight is displayed and the *Net* annunciator lights to indicate there is an active tare weight.
6. Place the material to be weighed on the scale...  
Net weight is displayed.
7. Remove the weighed material from the scale (leaving the tared item).
8. Repeat steps 6 through 7 for each weighing using the same tare weight.
9. To remove the tare weight, press the **G/N** key to return to gross weigh mode, then press the **ZERO/CLEAR** key...  
The tare weight is removed and you can repeat this process to weigh more material with a different tare.

### 3.3 Loading or Unloading Consecutive Net Amounts

---

This procedure allows the user to load/unload a series of net amounts. This procedure is ideal for TMR mixers, weigh carts, grain carts, etc. for viewing and recording net amounts of material loaded and unloaded.

1. In gross mode, press the **ZERO/CLEAR** key to zero the indicator when the mixer or scale system is empty.
2. After initial amount is placed on the scale, press the **TARE** key...  
Weight is tared off and goes into net mode, showing 0 weight.
3. Load or Unload material as needed...  
Shows **+** when loading and a **-** value when unloading.
4. When the display reaches the proper amount, stop loading or unloading material.
5. Repeat steps 2 through 4 until complete.

### 3.4 Loading/Unloading Net Amounts (XM64 Transmitter)

---

This procedure allows the user to load/unload a series of ingredient/unload amounts by using the XM64 transmitter/receiver. This procedure implies that the end user knows the net amounts that must be loaded or unloaded. The XM64 gives the user the ability to tare or zero each ingredient and view the net amount as loading or unloading. It also can be used to indicate the G/N amount between ingredients and can return the indicator to the G/N mode when done loading by holding down on the XM64 for three or more seconds.

1. In gross mode, press the **ZERO/CLEAR** key to zero the indicator when the mixer or scale system is empty.
2. After material is placed on the scale, press the XM64 key...  
Weight is tared off and goes into net mode, showing 0 weight.
3. Load or Unload material as needed...  
Shows **+** when loading and a **-** value when unloading.
4. When the display reaches the proper amount, stop loading or unloading material.
5. Repeat steps 2 through 4 until complete.

You may now view the G/N weight by pressing and holding the XM64 button, once. Releasing the button if within three seconds unit returns to the net mode showing zero.

If you are done loading and now want to return to the G/N mode for unloading, press and hold the XM64 for more than three seconds.

## 3.5 Using Memory Channels to Accumulate

The Model 640 has 100 memory channels available for accumulating weights. This can be helpful in accumulating loads of feed on a mixer, grain cart or weigh cart yields, or setting up groups of livestock. Each channel will also have the total number of accumulations obtained, total weight and the average weight of all weights accumulated, both total and for each individual channels.

### Editing Memory Channel List

If the application requires alphanumeric channel names, go through the memory channel list, and edit their descriptions accordingly. Example, if you want to record grain cart loads from five different fields, then create a list of FIELD1, FIELD2, ...FIELD3. Now the custom names of the memory channels can be used, otherwise all memory channels will be the default descriptions of MEM.001, MEM.002, etc.

#### Menu Navigation



Moves right in the menu structure.



Moves up in the menu structure.



Selects displayed option and moves up/down in menu structure at

1. From the G/N mode, press **HOLD/MENU** for 2 beeps...

**A-LIST** is shown on the display.

2. Press the **PRINT/SELECT** key...

**EdiT** is displayed

3. Press **PRINT/SELECT** again and ...

**MEM.001** is displayed.

If reviewing the memory channel list, to edit, get to displayed channel by pressing and holding on the menu key, or use the **RM^** key in conjunction with the **HOLD/MENU** key to go directly to a memory channel to edit its name. Example: Press **RM^** three times to reach 2, and then press **PRINT/SELECT** and **MEM.002** will be displayed on the screen.

4. Press **G/N** three times to return to G/N weighing mode.

### Accessing Memory Channels

1. From the G/N mode, press the **RM^** key...

**MEM.001** is shown or the last accessed channel.

This will now access the MEM.001 channel. If you want any other channel either use the **HOLD/MENU** key to scroll to the proper channel, or use the **RM^** and the **HOLD/MENU** key to access directly to channel XX, then press **PRINT/SELECT**.

2. Press **HOLD/MENU** twice, and...

**MEM.003** is shown

3. Either press the **G/N** key to return to gross weighing, or wait 3 seconds and it will automatically return to the gross weighing mode.

### Using Memory Channels to Accumulate

1. Press **M+** and the following is displayed:

Active memory channel is shown

**M+**

**TOTAL**

Actual Accumulated total is shown

2. If accumulated in error, press and hold **M+** until the second beep and the following is displayed...

Active memory channel is shown

**DELETE**

**TOTAL**

New Actual Accumulated total is shown

### Clearing the Accumulators

1. From the G/N mode, press and hold on the **HOLD/MENU** key for two beeps (2 sec) and release...  
**A-LIST** is shown.
2. Press **HOLD/MENU** twice...  
**CLR.ACC** is shown
3. Press **PRINT/SELECT**...  
**NO** is displayed.
4. Press **HOLD/MENU**...  
**YES** is displayed.
5. Press **PRINT/SELECT**...  
**WAIT** is displayed, then **MEM.CLR**. Once the unit is done clearing accumulators **CLR.ACC** is displayed again.
6. After the accumulators are cleared press **G/N** to return to the G/N weighing mode.

### To Clear a Specific Memory Channel

1. Access the proper memory channel.
2. From the G/N mode, press and hold **ZERO/CLEAR** key until the second beep...  
**MEM.XXX** is displayed then **MEM.CLR** is displayed. MEM.XXX is now cleared.

### To Print an Individual Memory Channel

1. From the G/N mode, press the **RM** key...  
**MEM.001** is displayed or the last accessed memory channels.  
This will now access the MEM.001 channel. If you want any other channel either use the **HOLD/MENU** key to scroll to the proper channel, or use the **RM** and the **HOLD/MENU** key to access directly to channel **XX**, then press **PRINT/SELECT**.
2. Once the proper channel is displayed, press **PRINT/SELECT** and the following report will be printed to the printer or TDM module.  
Before printing **PR-RM** is shown on the display...

Accumulators can go as far as  
99,000,000.

```
09-11-2007
11:12:17
CHANNEL:          1
NAME:             MEM.001

ACCUM. WEIGHT:   1000000 1b
ACCUM. COUNT:    20
ACCUM. AVERAGE: 50000 1b
```

3. The indicator automatically returns to the gross weighing mode.

## To Print All Memory Channels

1. Press **RM^...**  
Latest memory channel is displayed.
2. Press **PRINT/SELECT** for 2 beeps (2 secs)  
**PR-ALL** is momentarily displayed and information is transmitted.
3. Indicator returns to gross weighing mode.

The indicator will only print out memory channels that have accumulated weight amounts.

### Mem channel printout

04-25-2006  
14:17:19

MEM CH	COUNT	AVG WT	TOTAL
FIELD1	18	29980 1b	539550 1b
FIELD2	14	51390 1b	719390 1b
CUSTOM	12	56620 1b	679430 1b
<b>TOTAL</b>	<b>44</b>	<b>44050 1b</b>	<b>1938370 1b</b>

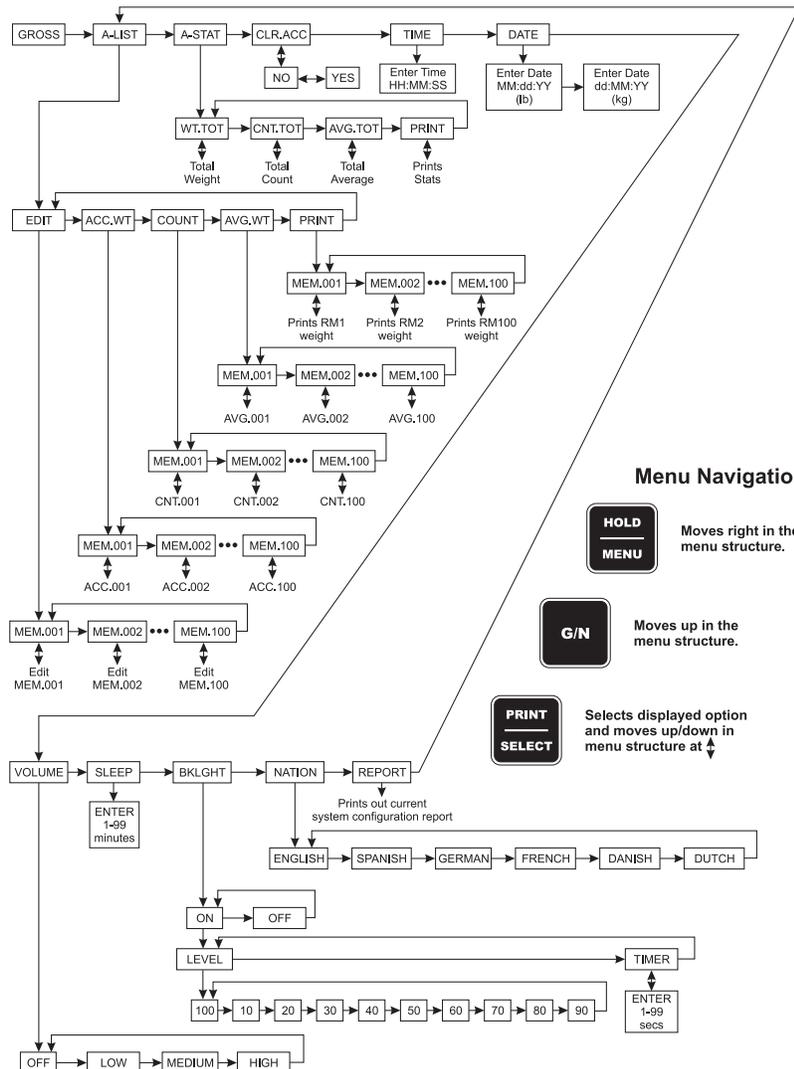


Figure 3.1 Menu

## 3.6 Manual Hold for Mobile Systems

---

The Model 640 has a manual hold using the **HOLD/MENU** key to prevent a zero shift from occurring on any portable scale system (i.e. mixer, weigh cart, grain cart, etc.). To use the **HOLD/MENU** key to prevent any small zero shifts from occurring while moving a system over rough farm terrain, follow these steps.

*When using the hold mode user must be sure hold mode has been deactivated when loading or unloading to the mixer.*

1. In the G/N Mode ,before moving the mixer system press **HOLD/MENU**...  
**HOLD** will be displayed.
2. Now move the system and when reaching the new loading or unloading point, press either the **HOLD/MENU** or **G/N** key...  
G/N weight will be displayed.

## 3.7 Using Hold Mode for Maintaining Weight Overnight

---

The Model 640 has a **HOLD/MENU** key to prevent minimal scale weight shifts due to temperature changes.

1. In the gross weighing mode, when you are finished with the scale for the day, but material is left on the scale, press the **HOLD/MENU** key...  
**HOLD** is displayed.
2. Turn the system off for the night.
3. The following day turn the unit on by pressing the **ON/OFF** key...  
**HOLD** is displayed.
4. Press **G/N** key and...  
Exact weight from the previous day is displayed.

## 3.8 Animal Weighing Using AUTO-LOC Feature

---

The Model 640 has a feature called AUTO-LOC. It is specifically designed for use in weighing livestock. Once the indicator has determined the animal's weight, the indicator display automatically locks on that weight. The weight reading will not change as long as the animal is on the scale. This makes the weight easy to record since the numbers are not rapidly changing as the animal moves on the scale.

*AUTO accumulate feature can be turned on or off to work with AUTO-LOC. Refer to Figure 7.3 Table for 5th CCN Digit on page 44 to choose a 5th digit of the CCN which will turn on the accumulator.*

There are two modes in the Auto-LOC feature:

### **Standard LOC Mode**

In standard mode, an animal's weight is locked on the display until the animal leaves the scale.

### **Advanced LOC Mode**

In advanced mode, an animal's weight is locked on the display until the next animal comes onto the scale.

## How to Set Up AUTO-LOC

### Numeric Entry Procedure



Press this key to enter a value on the screen and increment the value being entered.



Press this key to decrement the numeric value being entered.



Press this key to move the numeric entry cursor one position to the right.

*If attempting to enter an invalid number display will show CAN't and return to CONFIG.*

**EXAMPLE:** *If you are weighing 1200 pound cattle, you may set the minimum weight at 800 pounds and a release tolerance of 25%. Anything thing that goes on the scale that weighs less than 800 pounds (like a person or the neighborhood dog) will not cause the weight to lock. When an animal steps off the scale and the weight drops by at least 300 pounds (25% of 1,200 pounds), the system will reset to lock on the next weight above 800 pounds.*

Follow these steps to set up the AUTO-LOC feature:

1. Access the Setup menu from the G/N mode. Press and hold the **HOLD/MENU** key for three beeps (3 seconds), then release...  
**SET.PAS** is displayed.
2. Use the numeric entry procedure, described at left, to enter the password **640**. Press **PRINT/SELECT** to accept it...  
**640** is shown
3. Press **PRINT/SELECT** once more...  
**CONFIG** is displayed. Change your current configuration code number to one that turns AUTO-LOC on. Refer to [Figure 7.3 Table for 5th CCN Digit on page 44](#). Once you have your five digit number, enter it as follows:
4. From **CONFIG**, press **PRINT/SELECT**...  
Current code number is shown.
5. Use the numeric entry procedure to enter the new number and press the **PRINT/SELECT** key when finished.  
**CONFIG** is shown.
6. Press the **HOLD/MENU** key several times until...  
**AUT.LOC** appears. The **AUTO-LOC** menu selection only shows up when a configuration code number turns on this feature.  
This menu item is where you choose standard or advanced LOCK, minimum weight (**MIN.WT**), and release tolerance (**REL.TOL**) appropriate for the livestock application.
7. Press the **PRINT/SELECT** key...  
**MODE** is displayed.
8. Press the **PRINT/SELECT** key...  
**STD.LOC** is displayed. This is the standard LOCK. Toggle between this and the **ADV.LOC** by pressing the **HOLD/MENU** key.
9. When your choice is displayed, press the **PRINT/SELECT** key...  
Your choice is selected and **MODE** is displayed.
10. Press the **HOLD/MENU** key...  
**MIN.WT** is displayed. This is where you set the minimum weight that must be on the scale to activate the AUTO-LOC feature. This prevents smaller weights from locking on the display. See example at left.
11. To set the minimum weight, press the **PRINT/SELECT** key...  
Use the numeric entry procedure to enter the minimum weight value.
12. When the value is entered, press the **PRINT/SELECT** key to accept it and...  
**MIN.WT** is displayed.
13. Press the **HOLD/MENU** key...

**REL.TOL** is displayed. This is the release tolerance. This is set in steps 11 and 12 which must be removed from the scale before the AUTO-LOC resets. See example in the left margin of page 28.

14. Press the **PRINT/SELECT** key...

Use the numeric entry procedure to enter the release tolerance in percentage of the minimum weight.

15. When the value is entered, press the **PRINT/SELECT** key to accept it and...

Your choice is selected and **REL.TOL** is displayed.

You can exit the menu and return to normal weighing mode by repeatedly pressing the **G/N** key. If, during operation the AUTO-LOC feature seems very slow, this can be due to excessive weight fluctuations. In this case you can access the Setup menu and increase the FILTER-CONSTANT parameter until it works properly. Reference [How to Configure Filtering on page 47](#) for instructions on adjusting the filtering.

## Weighing Individual Animals with Standard Mode AUTO-LOC

The following describes how a Model 640 can be used for weighing and recording an animal's weight automatically on a single animal livestock scale with standard mode AUTO-LOC. Unit must be setup for AUTO-LOC and set for standard (STD.LOC) mode.

1. Turn indicator on, press the **G/N** key to access the gross mode and press the **ZERO** key...

**0** is displayed.

2. Move animal onto the scale...

**L WWWW** is shown

WWWW = animals auto-locked weight

If a false locked weight occurred, press **ZERO/CLEAR** to recheck the animals weight. This will also delete from the accumulators the last locked-on weight and replace it with the new locked-on weight.

If auto-accumulate is on, once the weight is locked-on, the Model 640 will automatically accumulate to the last selected memory channel.

Weight stays locked until the weight on the scale drops by the programmed release tolerance. (Example: weighing a 2000 lb animal with a 25% release tolerance, means the lock will release when weight drops below 1500 lb).

If the animal is released and the weight falls below the tolerance it may be possible to lock on another weight. We recommend putting in a high release tolerance like 75% to insure reliable operation.

Also to prevent an inadvertent AUTO-LOC if someone leans/steps on the scale, we recommend putting in a large amount for the MIN.WT parameter to prevent this from occurring. (EX: 300 lb)

3. Remove the animal from the scale...

Scale returns to live weighing mode

4. Repeat steps 2 and 3.

## Weighing Individual Animals with Advanced Mode AUTO-LOC

The following describes how a Model 640 can be used for weighing and recording animal's weight automatically on a single animal livestock scale using the advanced AUTO-LOC mode. The indicator must be setup for AUTO-LOC and set for advanced (ADV.LOC) mode. In addition, the auto-accumulate feature can be turned on or off.

The M640 will lock on an animals weight and stay locked even after the animal is off the scale. A new AUTO-LOC weight will only be retriggered upon placing the next animal on the scale.

1. Turn indicator on use the G/N key to access the gross mode , and press the **ZERO CLEAR** key...

Display shows 0

2. Move animal onto the scale...

**L WWWWW** is shown. **WWWWW** = animals auto-locked weight

If a false locked weight occurred, press **ZERO/CLEAR** to recheck the animals weight. This will also delete from the accumulators the last locked-on weight and replace it with the new locked-on weight.

If autoaccumulate is on, once the weight is locked-on, the Model 640 will automatically accumulate to the last selected memory channel.

Weight stays locked until the next animal is on the scale.

Also to prevent an inadvertent AUTO-LOC if someone leans/steps on the scale, we recommend putting in a large amount for the MIN.WT parameter to prevent this from occurring. (EX: 300 lb)

3. Remove the animal...

**L WWWWW** is shown

4. Repeat steps 2 and 3...

After weight starts rising and goes beyond the MIN.WT the scale will briefly show actual weight before triggering a new auto-locked weight.

## 3.9 Printing

---

Press the **PRINT** key from G/N mode to print the currently configured print format 0-9 formats.

The default print format is #3. To use any of the other nine formats, see the *Service Manual* on how to select formats, by changing the configuration code number (CCN).

### Format 0

```

G: 32010 1b
  
```

### Format 1

```

G: 32010 1b
T: 16010 1b
N: 16000 1b
  
```

### Format 2

```

04-26-2006
03:02:47
G: 32010 1b
  
```

### Format 3 (default)

```

04-26-2006
03:02:47
G: 32010 1b
T: 16010 1b
N: 16000 1b
  
```

### Format 4

```

32010 1b
  
```

**Format 5**

```
32010 lb, 16010 lb, 16000 lb
```

**Format 6**

```
04-26-2006,03:02:47, 32010 lb
```

**Format 7**

```
04-26-2006,03:02:47, 32010 lb,  
16010 lb, 1600 lb
```

**Format 8**

```
N: 16000 lb
```

**Format 9**

```
04-26-2006  
03:02:47  
N: 16000 lb
```

## 4.1 Test Menu Summary

The test menu, shown in Figure 4.1, allows you to test the functions of the indicator shown below.

- VOLTS** Monitor the input voltage of the indicator
- LCD** Do a LCD display test.
- KEYPAD** Do a keypad test
- A / D** Do an Analog to Digital Test (A/D)
- SERIAL** Check the serial ports (Port 1).
- INPUTS** Check the inputs.
- SOFT** Verify the software version of the indicator.

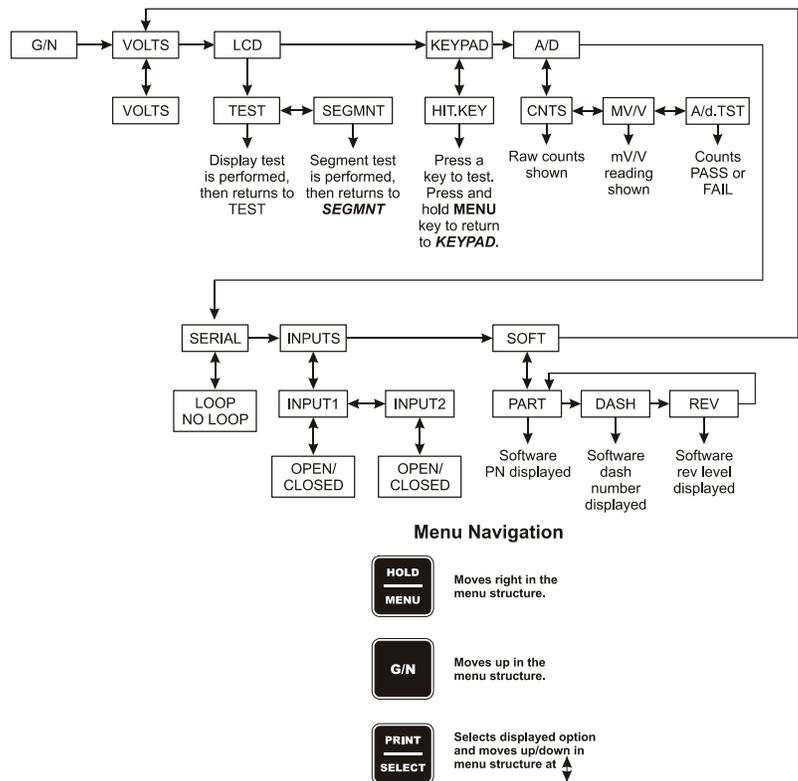


Figure 4.1 Test menu

## 4.2 Access the Test Menu

### Numeric Entry Procedure



Press this key to enter a value on the screen and increment the value being entered.



Press this key to decrement the numeric value being entered.



Press this key to move the numeric entry cursor one position to the right.

To access the Test menu, follow these steps:

1. From the G/N mode, press and hold the **HOLD/MENU** key for three beeps (3 seconds), then release...  
**SET.PAS** is displayed.
2. Use the numeric entry procedure and enter the password 111...  
**111** is displayed.
3. Press the **PRINT/SELECT** key...  
**VOLTS**, the first menu item, is displayed.

## 4.3 Test Menu Items

### VOLTS (Input voltage)

This allows a user to check the voltage coming into the indicator.

1. Access the test menu...  
**VOLTS** is displayed.
2. Press the **PRINT/SELECT** key, and...  
Current voltage is displayed.
3. Press the **G/N** key to return to the G/N weighing mode.

### LCD (LCD Display test)

Use this to perform a self test on the LCD, either a complete display test or a segment test.

#### Menu Navigation



Moves right in the menu structure.



Moves up in the menu structure.



Selects displayed option and moves up/down in menu structure at

1. From **VOLTS** press menu...  
**LCd** is displayed.
2. Press the **PRINT/SELECT** key...  
**TEST** is shown.
3. Press the **PRINT/SELECT** key...  
Display performs a test (15 sec).
4. When test is completed...  
**TEST** is shown.
5. Press **HOLD/MENU**...  
**SEGMNT** is displayed.
6. Press the **PRINT/SELECT** key...  
Display performs a segment test.
7. When test is completed...  
**SEGMNT** is displayed.
8. Press **G/N** key to...  
Return to **LCd** display.
9. Press **G/N** key to return to the G/N weighing mode.

## KEYPAD (Keypad test)

This test allows testing of all active keys...

1. From **VOLTS**, press menu...  
**LCd** is displayed.
2. Press the **HOLD/MENU** key repeatedly until...  
**KEYPAD** is shown.
3. Press the **PRINT/SELECT** key...  
**HIT.KEY** is displayed briefly, then **NO KEY** is shown if a key isn't being pressed. Test the key by pressing it. If it is working the corresponding key name will be displayed. See table below:

Press the <b>G/N</b> key	<b>G/N</b> is displayed.
Press the <b>HOLD/MENU</b> key	<b>HOLD</b> is displayed.
Press the <b>ZERO/CLEAR</b> key	<b>ZERO</b> is displayed.
Press the <b>PRINT/SELECT</b> key	<b>PRINT</b> is displayed.
Press the <b>RM</b> key	<b>RM</b> is displayed.
Press the <b>M+</b> key	<b>M+</b> is displayed.
4. Press and hold the **HOLD/MENU** key to return to **KEYPAD**.

## A/D (View /Test A to D counts)

1. From **VOLTS**, press menu...  
**LCd** is displayed.
2. Press **HOLD/MENU** repeatedly until...  
**A/d** is shown.
3. Press the **PRINT/SELECT** key...  
**CNTS** is shown.
4. Press the **PRINT/SELECT** key...  
A/D raw counts are shown.
5. Press the **PRINT/SELECT** key...  
**CNTS** is shown.
6. Press the **HOLD/MENU** key...  
**mV/V** is shown.
7. Press **PRINT/SELECT** key...  
The mV/V value is shown.
8. Press **PRINT/SELECT** key...  
**mV/V** is shown.
9. Press **HOLD/MENU** key...  
**A/d.TST** is shown.
10. Press **PRINT/SELECT** key...  
**Counts PASS** or **FAIL** is shown.
11. Press **PRINT/SELECT** key...  
**A/d.TST** is shown.
12. Press the **G/N** key two times...  
Returns to the G/N weighing mode.

## **SERIAL (Testing Serial Ports)**

1. From **VOLTS**, press menu...  
**LCd** is displayed.
2. Press **HOLD/MENU** repeatedly until...  
**SERIAL** is shown.
3. Press the **PRINT/SELECT** key and ...  
**NOLOOP** is displayed.
4. Short the XMT to RCV and...  
**LOOP** will be displayed.
5. Press **PRINT/SELECT** and...  
**SERIAL** is displayed.
6. Press the **G/N** key...  
Returns to the G/N weighing mode.

## **INPUT (Testing the Input)**

1. From **VOLTS**, press menu...  
**LCd** is displayed.
2. Press **HOLD/MENU** repeatedly until...  
**INPUT** is shown.
3. Press the **PRINT/SELECT** key and ...  
**INPUT** is displayed.
4. Press the **PRINT/SELECT** key and...  
**OPEN** or **CLOSED** is displayed.
5. Press the **PRINT/SELECT** key...  
**INPUT** is displayed
6. Press **G/N** to return to G/N weighing mode.

## **SOFT (Software PN, version and revision)**

1. From **VOLTS**, press menu...  
**LCd** is displayed.
2. Press **HOLD/MENU** repeatedly until...  
**SOFT** is shown.
3. Press **PRINT/SELECT** and...  
**PART** is displayed. This stands for the part number for the software.
4. Press **PRINT/SELECT** and...  
**60259** is displayed. This is the software part number.
5. Press the **GN** or **PRINT/SELECT** key...  
**PART** is displayed.
6. Press **HOLD/MENU** and...  
**DASH** is displayed.
7. Press **PRINT/SELECT** and...  
**-0010** is displayed. This is the software dash number.
8. Press the **GN** or **PRINT/SELECT** key...

**DASH** is displayed.

9. Press **HOLD/MENU** and...

**REV** is displayed. This is the software revision number.

10. Press **PRINT/SELECT** and...

**Rev A** is displayed, for example. This is the software revision level.

11. Press the **GN** or **PRINT/SELECT** key...

**REV** is displayed.

12. Press **GN** key twice to return to the G/N weighing mode.

# Remote Displays and XM64 Remote Transmitter

# 5

## 5.1 Remote Displays

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The RD40/XL/RF are remote displays that are compatible with the Model 640 indicators. See the photos below. An RD40 output option is required on the Model 640 for interfacing. The interface cable plugs directly into the bottom of the Model 640. Any data displayed on the Model 640 is also displayed on the RD40.



**RD40XL remote display  
(XM64 optional)**



**RD40 remote display  
(mirror mount)**

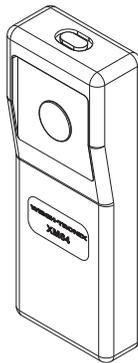
The RD40RF is a wireless remote display which allows full control of the Model 640 from the seven keys on the RD40RF. This is ideal for feed rooms and front end loaders.



**RD40RF remote display  
(wireless)**

## **5.2 XM64 Wireless Remote Transmitter**

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**XM64**

An optional radio remote transmitter (XM64) and receiver can be installed in either the Model 640/XL or the RD40XL.

This option lets the user tare and access net amounts from a remote location, usually a front-end loader. Reference [Loading/Unloading Net Amounts \(XM64 Transmitter\)](#) on page 23.

The XM64 can also be configured to simulate any of the seven active keys. See the *Service Manual* for instructions.

# Specifications

# 6

<b>Power</b>	10 - 17 VDC 55mA @ four weigh bar load, backlight off 270 mA @ four weigh bar load, backlight <b>Optional:</b> 115VAC/12VDC converter
<b>Enclosure</b>	Water and dust resistant, Structural Polycarbonate 8.7" H x 10.5"W x 6.0"D
<b>Display</b>	6 digit, 14 segment, alpha-numeric LED green-yellow backlight , Ten adjustable brightness levels Model 640 1.1 inch (28mm) Model 640XL 2.0 inch (50.8 mm)
<b>Display Rate</b>	Selectable 1, 2, or 5 times/second
<b>Unit of Measure</b>	lb or kg
<b>Excitation</b>	5 volts, drives ten 350 – ohm weigh bars
<b>Analog Range</b>	-0.5 mv/v to 10 mv/v
<b>Annunciators</b>	lb, kg, Auto, Motion, Gross and Net
<b>Operational Keys</b>	ON/OFF, RM, M+, TARE, G/N, HOLD/MENU, PRINT/SELECT, ZERO/CLEAR (audible key feedback)
<b>Capacity Range</b>	999,999 lb/kg with decimal down to 2 places
<b>Increment Sizes</b>	Multiples and sub-multiples of 1,2,5 (.01 up to 500 )
<b>Internal Resolution</b>	32,212,260 counts per mv/v per second
<b>A/D Conversion Rate</b>	60 times/second
<b>Zero Tracking</b>	Off, 0.5, 1, 2, 3, 5, 10 divisions
<b>Time and Date</b>	Battery backed up real time clock

<b>RS-232 port</b>	Optional bidirectional RS-232 port AMP 8 pin circular connector Response to ASCII character inputs Baud rates ( 1200 – 115200) Xon/Xoff; Parity selectable, 7/8 data bits
<b>RD40/XL Port</b>	Proprietary RD40/XL protocol, required To Interface to RD40 or RD40XL. (9 pin AMP circular connector)
<b>RF Port</b>	80211B 2.4 GHz WIPORT (required to interface to the wireless RD40RF)
<b>TTL Inputs</b>	XM64 transmitter, programmable inputs Option on 640 or from RD40XL (RM, M+, TARE, G/N, HOLD, PRINT or ZERO/CLEAR)
<b>Environment</b>	-20 to 140 degrees F -29 to 60 degrees C
<b>Weight</b>	5.2 lb / 2.4 kg 7.2 lb / 3.3 kg shipping weight
<b>Agencies</b>	FCC Class A CE marked

# Appendix: Quick Programming Guide

# 7

In most cases your Avery Weigh-Tronix Model 640 arrives from your dealer or distributor preprogrammed with a Configuration Code Number (CCN) that sets the Model 640 to work and weigh properly with the appropriate scale system, whether it is a TMR mixer, grain cart, livestock scale, weigh cart, platform scale, bin scale, or all other applications.

Before beginning to use the new Model 640 scale system, please verify the system has been programmed correctly and is weighing properly and it is configured for the proper unit of measure.

## 7.1 How to Verify the Scale is Weighing Properly

1. Zero the indicator by pressing the **ZERO/CLEAR** key from the gross mode.
2. Stand on the scale system and note the scale reading.

**If the weight reading is correct**, your system is working properly and you can continue with operation of the system.

**If the weight reading is not correct**, read through this Appendix. This will tell you how to access the SETUP menu to change the Configuration Code Number (CCN). This should get your system up and running properly. If you have further problems, call your local dealer or Avery Weigh-Tronix.

### To Access the Setup Menu (640)

Follow these steps to access the Setup menu.

#### Numeric Entry Procedure



Press this key to enter a value on the screen and increment the value being entered.



Press this key to decrement the numeric value being entered.



Press this key to move the numeric entry cursor one position to the right.

1. From the G/N mode, press and hold the **HOLD/MENU** key for three beeps (3 seconds), then release...

**SET.PAS** is displayed.

2. Use the numeric entry procedure, described at left, to enter the password **640**. Press **PRINT/SELECT** to accept it...

**640** is shown

3. Press **PRINT/SELECT** once more...

**CONFIG** is displayed. Continue with the next section for instructions on finding and entering the correct Configuration Code Number (CCN) for your indicator.

**(CONFIG) Finding and Entering a Configuration Code Number**

This section shows you how to find and enter a Configuration Code Number (CCN) that sets up the indicator for the type of weigh-bar, capacity, increment, print format (0-9), units, and AUTO-LOC.

**Example:**

**20,000 x 5 lb, 2 1/8 calibration, print format 3 , therefore code= 05233**

The Model 640 indicator is precalibrated at Avery Weigh-tronix with appropriate code number specified by the OEM, or leaves with a factory calibration number of 18033.

The following tables show how to establish a configuration code number to configure the Model 640 indicator: Find the specs which match your system to find the appropriate code number. Find the first and second digits of the CCN in Figure 7.1.

**Figure 7.1 .Table for 1st, 2nd and 3rd CCN Digits**

1st & 2nd Digits	CALIBRATION SIZE	CAPACITY x INCREMENT SIZE					
		200 x 0.01	200 x 0.02	200 x 0.05	2K x 0.1	2K x 0.2	2K x 0.5
00	5/8 *	200 x 0.01	200 x 0.02	200 x 0.05	2K x 0.1	2K x 0.2	2K x 0.5
01	1	2K x 0.1	2K x 0.2	2K x 0.5	20K x 1	20K x 2	20K x 5
02	1-1/4	2K x 0.1	2K x 0.2	2K x 0.5	20K x 1	20K x 2	20K x 5
03	1-7/8	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
04	2	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
05	2-1/8	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
06	2-1/4	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
07	2-1/4D	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
08	2-1/4D-P	200K x 10	200K x 20	200K x 50	200K x 100	200K x 200	200K x 500
09	2-1/2	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
10	3-1/8	200K x 10	200K x 20	200K x 50	200K x 100	200K x 200	200K x 500
11	4	200K x 10	200K x 20	200K x 50	200K x 100	200K x 200	200K x 500
12	CC20/CC30	20K x1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
13	Alley Weigh	2K x 0.1	2K x 0.2	2K x 0.5	20K x 1	20K x 2	20K x 5
14	CC30-3	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
15	Chute Weigh	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
16	CC-50	200K x 10	200K x 20	200K x 50	200K x 100	200K x 200	200K x 500
18	SPARE	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
20	1-digi	2K x 0.1	2K x 0.2	2K x 0.5	20K x 1	20K x 2	20K x 5
21	1 POLY(DIGI)	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x50
22	1-7/8,2(DIGI)	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
23	2-1/8,2-1/2,2-7/8,3-3/4 (DIGI)	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
97	Custom Setting	200 x 0.01	200 x 0.02	200 x 0.05	2K x 0.1	2K x 0.2	2K x 0.5
98	Custom Setting	20K x 1	20K x 2	20K x 5	200K x 10	200K x 20	200K x 50
99	Custom Setting	200K x 100	200K x 200	200K x 500			
	<b>3rd Digit</b>	<b>0</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>

The third digit of the CCN is found in Figure 7.2.

**Figure 7.2 Table for 4th CCN Digit**

4th Digit	Print Formats
0	G
1	GTN
2	G w/ TD
3	GTN w/TD (STD)
4	CSV-G
5	CSV-GTN
6	CSV-G w/TD
7	CSV-GTN w/TD
8	Displayed Wt.
9	Displayed Wt. w/TD

The fourth digit of the CCN is found in Figure 7.3.

**Figure 7.3 Table for 5th CCN Digit**

5th Digit	units	Auto-Loc	Auto-Acc
0	Lb	Off	Off
1	Lb	Off	On
2	Lb	On	Off
3	Lb	On	On
4	Kg	Off	Off
5	Kg	Off	On
6	Kg	On	Off
7	Kg	On	On

Once you have your five digit number, enter it as follows:

- From **CONFIG**, press **PRINT/SELECT**...  
Current code number is shown.
- Use the numeric entry procedure to enter the new number and press the **PRINT/SELECT** key when finished.  
**CONFIG** is shown.
- Press the **G/N** key...  
Indicator returns to the G/N weighing mode.

*If attempting to enter an invalid number display will show CAN't and return to CONFIG.*

## Configuration Code Numbers for Common applications:

### TMR MIXERS:

2 1/8 inch calibration weigh bar	20,000 x 5 lb	(5230)
2 1/2 inch calibration weigh bar	200,000 x 10	(9330)
2 1/4D calibration weigh bar	200,000 x 10 lb	(7330)
CC-30 Compression Cell	200,000 x 10 lb	(14330)

### GRAIN CARTS:

2 1/4D calibration weigh bar	200,000 x 20 lb	(7430)
CC-30 Compression Cell	200,000 x 20 lb	(14430)

### LIVESTOCK:

2 1/8 inch calibration weigh bar	20,000 x 1 lb	(5030)
Chute Weigh System	20,000 x 1 lb	(15030)
Alley Weigh System	2,000 x 1 lb	(13330)

If it is impossible to know exactly which weigh bars are on the scale system, try one of the recommended Configuration Code Numbers and keep entering code numbers until the scale appears to be weighing properly. (See section below entitled: Entering A New Configuration Code Number)

After several attempts at a code number, if the scale still does not weigh properly please consider the following:

- Contact your dealer or distributor where the scale was purchased
- Access the Avery Weigh-Tronix website at [www.agscales.com](http://www.agscales.com) for more debugging tips
- Contact the Avery Weigh-Tronix service department at 1-800-458-7062 for assistance

## Configuring the Model 640 for Other Brand Weigh Bars and Loadcells

The Model 640 will work with any brand of strain gage based weigh bar or load cell. Once the system is installed, the Model 640 will then need to be calibrated. This can be accomplished by placing a known weight on the scale and then calculating the sensitivity output based on information from the weigh bar or load cell that can be directly entered into the indicator.

In the case of other brands other than Avery Weigh-Tronix, two configuration code numbers must be entered into the Model 640:

- Configuration Code Number
- Custom Calibration Number

As discussed previously, the Configuration Code Number for a custom setting can be derived by referencing Figures 7.1 through 7.3 to determine the Configuration Code Number and using codes 97XXX through 99XXX, then a CUSTOM CALIBRATION number will need to be calculated. Enter the Configuration number that comes closest to how the scale needs to be configured.

Now a Custom Calibration Number needs to be calculated. This can be derived by two methods; either get the information from the weigh bars that are being use as shown here:

### Example 1:

Need to calibrate to 4 weigh bars with the following information:

1 weigh bar      2.0 mV/V = 5,000 lb

Therefore 4 weigh bars would be 2.0 mV/V = 20,000 lb for the system

CUSTOM calibration number needs to be weight value at .4mV/V or 4,000 lb.

**OR**

The other method is to first enter in the Configuration Code Number (97XXX through 99XXX) and then place a known weight on the scale. Record that weight and then figure the scale factor difference from the known weight and the displayed weight. Then this factor needs to be multiplied by the current CUSTOM number to calculate the new CUSTOM number.

**Example 2:**

Current CUSTOM configuration Code = 4000

To access CUSTOM number, reference the next section [Viewing/Entering a Custom Calibration Number](#)

Known Weight Applied 15,000

M640 Displayed Weight 10,000

Known Weight/ Displayed Weight 1.5000

(New CUSTOM #) = (Current CUSTOM # ) x (Calibration Factor)

6000 = 4000 x 1.5

Therefore go to the CUSTOM CALIBRATION setting in the SETUP menu and change as needed.

**Viewing/Entering a Custom Calibration Number**

*You cannot access the CUSTOM number until the CCN, starting with 97XXX through 99XXX, has been entered.*

**EXAMPLE:** System capacity of 2 mV/v at 20000 lb, or .4 mv/v=4000 lb  
The custom number as stated would be the weight value at 0.4 mv/v or as in this example 4000 lb.

1. From the **CONFIG** display, press **HOLD/MENU** once...  
**CUSTOM** is shown
2. Press the **PRINT/SELECT** key...  
Current weight is shown. Default value of custom = 20000, or 0.4 mv/v at 20,000 lb.
3. Use the numeric entry procedure to enter 4000...  
**4000** is shown.
4. Press the **PRINT/SELECT** key...  
**CUSTOM** is shown.
5. Press the **G/N** key...  
Indicator returns to the G/N weighing mode.

## 7.2 How to Configure Filtering

### Numeric Entry Procedure



Press this key to enter a value on the screen and increment the value being entered.



Press this key to decrement the numeric value being entered.



Press this key to move the numeric entry cursor one position to the right.

### Filtering:

*Default settings; CONST=2, WINDOW=0*

*If the value for the constant (CONST) = OFF, the filtering is disabled. If a value for CONST is entered, filtering is ON and you must also enter a WINDOW value. Set the CONST number small for small vibration problems and higher for more dampening effect.*

*The WINDOW threshold parameter defines a weight window that enables the filtering. The recommended value of 0 is the default, which means the filtering is engaged all the time.*

**Example:** *A WINDOW setting of 10 means a weight change over 10 pounds occurring during the display update time will disable the filter until the weight change during the sample time remains within 10 lbs.*

If you need to adjust the filtering on your Model 640 to counteract excessive movement or vibration on the scale system, follow these steps to access the FILTER menu item of the Setup menu and make needed changes.

1. Access the Setup menu from the G/N mode. To do so, press and hold the **HOLD/MENU** key for three beeps (3 seconds), then release...

**SET.PAS** is displayed.

2. Use the numeric entry procedure, see note at left, to enter the password **640**. Press **PRINT/SELECT** to accept it...

**640** is shown

3. Press **PRINT/SELECT** once more...

**CONFIG** is displayed.

4. Repeatedly press the **HOLD/MENU** key until...

**FILTER** is displayed. There are two parts to filtering; Constant and Window. How to set these is explained below. How they affect weighing is explained in the *Filtering* note in the left column.

5. Press the **PRINT/SELECT** key twice...

The current CONSTANT value is shown. Press the **HOLD/MENU** key to increase the value. Increasing this value causes the the indicator to ignore increasing amounts of weight change on the scale. This means small changes can be ignored at a relatively small Constant value. To filter larger changes out, choose a larger Constant value. (Choices are OFF to 10, Default=2)

6. When the value you want to try is displayed, press the **PRINT/SELECT** key...

Your choice is selected and **CONST** is displayed.

7. Press the **HOLD/MENU** key...

**WINDOW** is displayed. This is where you will set the threshold window of the filter parameter. You can enter 0 to full capacity.

8. Press the **PRINT/SELECT** key...

Current setting for the threshold window is displayed.

9. Use the numeric entry procedure to enter a new value. Press the **PRINT/SELECT** key to accept it...

**WINDOW** is displayed.

10. Repeatedly press the **G/N** key until you return to the gross weighing mode.

Check the function of the indicator. If the weight display does not act in a manner to your liking, repeat steps 1 through 9 until the indicator functions as desired.

# Appendix: Troubleshooting

# 8

If problems are encountered in the operation of the Model 640 scale system, read through these troubleshooting steps and perform those that are appropriate. This information will assist in correcting any of the following situations:

- [Power ON Problems on page 48](#)
- [Indicator +/- RANGE Problem on page 49](#)
- [Indicator Over or Under Capacity Problem on page 49](#)
- [Inaccurate Weight Readings on page 50](#)
- [Drifting Weight Readings on page 50](#)
- [How to Get Service Repairs on page 51](#)

## 8.1 Power ON Problems

If after applying power to the indicator it does not power on, check the following items and then try to power on after each step.

1. **Check Input Voltage:** Required voltage into the indicator is 10-17 volts negative ground. If the voltage is between 9-10 volts the indicator will alternate between **LOW.BAT** and appropriate mode. The indicator will automatically turn off if the voltage drops below 9 volts for more than five seconds. Make sure to check the connections for corrosion, and or bent pins and reconnect the power source. Also inspect the power cable for possible damage. Again the unit can be powered directly from a 12VDC battery or a 120/240 VAC power transformer.

If using a standard Avery Weigh-Tronix battery power cable, connect the BLACK wire to Ground and the WHITE wire to +12VDC.

Always disconnect all cables connecting to the indicator before welding on any OEM equipment. If not damage from high currents may cause internal damage.



### Warning

*Must disconnect power from indicator before charging or jumpstarting a battery.*

2. **Internal Fuse:** A 3.15 Amp fuse is internal on the PC board, replace with Avery Weigh-Tronix style fuse or equivalent (AWT P/N 48561-0190) . Make sure the new fuse is the proper size. Using a fuse with too high of a current rating can cause costly damage to the indicator and will void your warranty. The fuse is soldered directly to the main board and should be replaced by a certified scale technician.
3. **Internal 3 volt coin cell battery:** The Model 640 has an internal coin cell battery which provides backup power for retention of the time and date, and the 100 memory channel accumulator data. During normal operation, when power is turned off all this information is saved. After 4-5 years the coin cell battery will be drained. When this happens and the unit is turned off, the information will be lost and the indicator will no longer turn on. When this occurs, you must replace the coin cell battery to resume normal indicator function.

To access the battery, remove the front screws on the 640/XL or the back screws on a 640M and replace the coin cell battery (B1) on the main electronic board. See location in Figure 8.1.

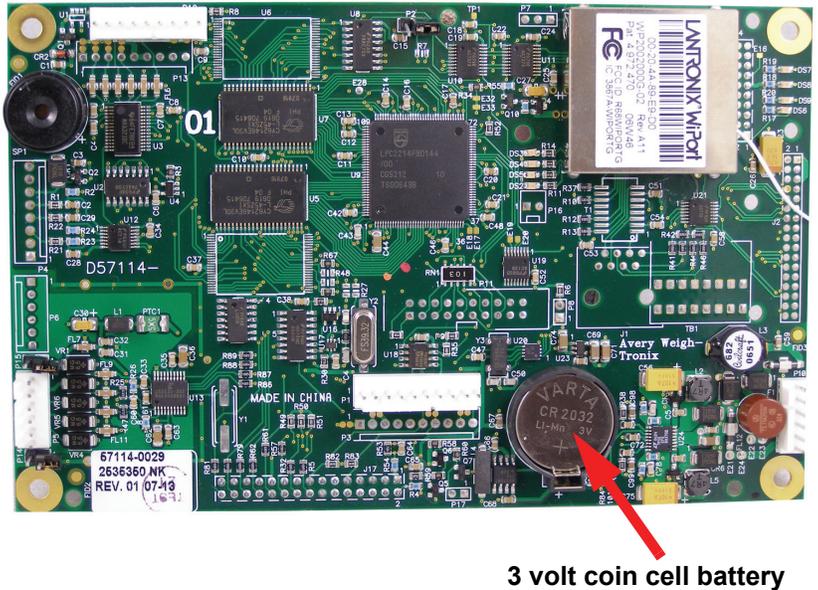


Figure 8.1 Coin cell battery location on the main board

**BE SURE TO REPLACE THE BATTERY(B1) WITH THE SAME OR EQUIVALENT TYPE RECOMMENDED BY THE MANUFACTURER. AVERY WEIGH-TRONIX P/N OF THE BATTERY IS 60207-0013.**

4. **Check All Incoming Cables:** Now try pressing the **ON/OFF** key and see if the M640 will turn on. If not disconnect all incoming cables and try one last time, if it still will not turn on there is a definite problem with the M640. Please send it to a certified service center or return to Avery Weigh-Tronix.

## 8.2 Indicator +/- RANGE Problem

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An over Ranged Indicator is represented by either **+/- RANGE** on the display, and is typical until weigh bars or load cells are actually plugged into the unit. Once a weight sensor is plugged in, actual readings will be displayed and the indicator can be zeroed. The +/- RANGE represents more than +/- 8 mv/v input.

## 8.3 Indicator Over or Under Capacity Problem

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This situation occurs when the input from the weigh bars or load sensors exceed the capacity of the Model 640.

1. If indicator shows either upper or lower dashes on the display, press **ZERO/CLEAR** when the scale is empty to establish a zero weight readings.

2. If the unit still does not zero, then it is most likely a problem with a weigh bar. Plug one weigh bar in at a time and press the **ZERO/CLEAR** key, and when a weigh bar is found that will not zero from the under or overcapacity screen then it is probably a defective weigh bar. Check for cable damage and fix or replace weigh bar or sensor as needed or repair immediately.

## 8.4 Inaccurate Weight Readings

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1. Please check and reference Appendix X Quick Programming Guide and see if the Configuration Code Number (CCN) is properly entered for the scale application. If not known please consult dealer or distributor of final OEM product for assistance.
2. If Configuration Code Number (CCN) is entered properly do a visual inspection of the scale system and check for:
  - Cable Damage to Weigh Bar cables or junction box cable
  - Make sure the supporting structure and weighing structure do not touch at any other point except at the weigh bars.
3. Next if the scale is still not weighing properly, check for faulty weigh bars as follows:
  - Position a person or heavy object on the scale system above each weigh bar, one weigh bar at a time, and compare the weight readings.
  - All the readings should be nearly identical to each other. One reading that is significantly different from the others is probably defective. Replace as necessary.

## 8.5 Drifting Weight Readings

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1. If weight readings drift, disconnect weigh bars and plug one bar in at a time until the bar that is plugged in makes the readings drift around considerably. The last weigh bar plugged in that makes this happen is probably the defective weigh bar. Again if all bars are unplugged the indicator will show **+/- RANGE**.
2. If weigh bars are plugged into a J-box and none of the weigh bars will stabilize the indicator then either the indicator is faulty or the junction box interface cable is faulty.

## 8.6 Loss of Data: Time & Date or Memory channels

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The Model 640 has an internal coin cell battery which provides backup power for retention of the time and date, and the 100 memory channel accumulator data. During normal operation, when power is turned off all this information is saved. After 4-5 years the coin cell battery will be drained. When this happens and the unit is turned off, the information will be lost and the indicator will no longer turn on. When this occurs, you must replace the coin cell battery to resume normal indicator function.

To access the battery, remove the front screws on the 640/XL or the back screws on a 640M and replace the coin cell battery (B1) on the main electronic board. See location in Figure 8.1.

**BE SURE TO REPLACE THE BATTERY(B1) WITH THE SAME OR EQUIVALENT TYPE RECOMMENDED BY THE MANUFACTURER. AVERY WEIGH-TRONIX P/N OF THE BATTERY IS 60207-0013.**

## **8.7 How to Get Service Repairs**

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If the indicator is defective or needs service, contact your supplier, or send the equipment prepaid to :

Service Department  
Avery Weigh-Tronix  
1000 Armstrong Drive  
Fairmont, MN 56031  
PHONE #:1-800-458-7062 M-F 8:00 AM – 5:00 PM (CST)

Please include:

Name and address  
Supplier name and address  
Date of Purchase  
An informal note explaining the problem

If possible, include the make and model number of the OEM equipment the Model 640 is used on.





**Avery Weigh-Tronix USA**

1000 Armstrong Dr.

Fairmont, MN 56031 USA

Telephone: 507-238-4461

Facsimile: 507-238-8283

e-mail: [ag@weigh-tronix.com](mailto:ag@weigh-tronix.com)

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